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What is claimed is:

1. A device for creating an opening in a target material, having a first hardness, comprising:

a cutting plate, having a second hardness being greater than the first hardness, with orthogonal grooves on a front side;

a sheet of material, having a third harness being less than the second hardness and having a surface area less than a surface area of the cutting plate, placed upon the cutting plate;

an explosive charge placed upon the sheet of material, positioned substantially along the orthogonal grooves on the first side;

initiating means, located proximately central to the explosive charge, to initiate the explosive charge, creating an explosive force that creates a plurality of petals cantilevered from the cutting plate that drive into the target material, creating a plurality of petals cantilevered from the target material to define a fragment-free opening in the target material.

- 2. The device of claim 1, wherein the cutting plate comprises a substantially square shape.
 - 3. The device of claim 2, wherein the cutting plate comprises a steel based material.
- 4. The device of claim 3, wherein the target material comprises an aluminum or steel based material.
 - 5. The device of claim 4, wherein the sheet of material comprises a polymer material.
- 6. The device of claim 1, wherein the orthogonal grooves cut through the cutting plate to divide the cutting plate into four separate sections and further comprise:

attaching means to attach the four separate sections together along the cut to reform the cutting plate.

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7. The device of claim 6, wherein the attaching means comprises tape.

8. A method of creating an opening in an aluminum or steel based material, comprising the steps of:

placing a sheet of steel based material on the aluminum or steel based material, the sheet having substantially orthogonal grooves on a side away from the aluminum or steel based material;

placing a second sheet, comprising a polymer material and having a surface area less than a surface area of the sheet of steel based material, on the grooves;

placing an explosive charge on the second sheet, positioned in substantial alignment with the grooves; and

initiating the explosive charge to create a fragment-free opening in the aluminum or steel based material formed by edges of the sheet of steel based material punching through the aluminum or steel creating a plurality of petals cantilevered from the aluminum or steel based material.